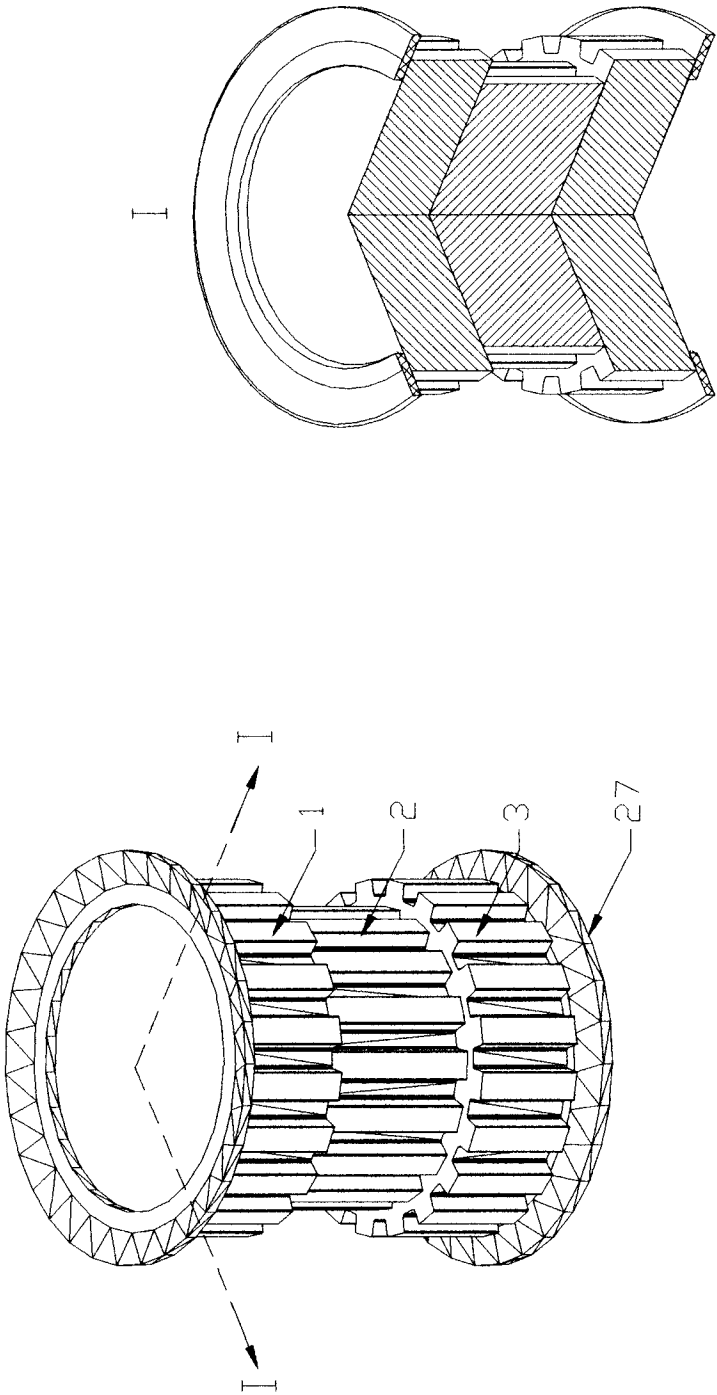


Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.
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Tony Gutierrez
813.264.6459

FIG. 1

01-13



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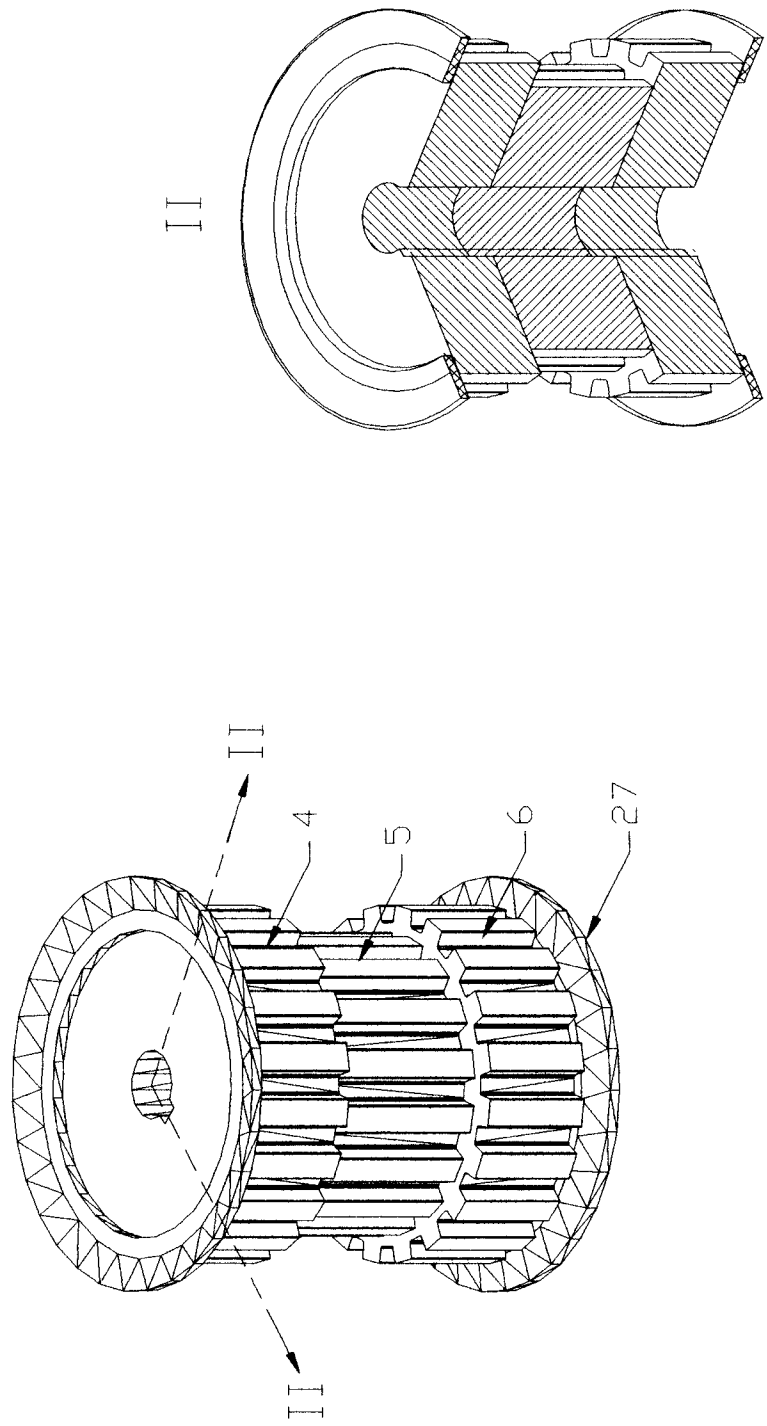
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Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.

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FIG. 2

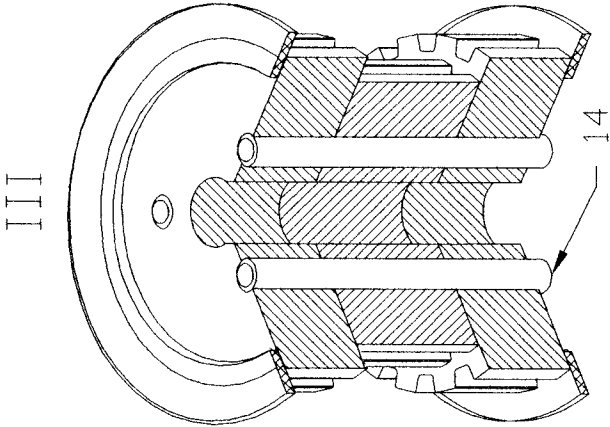
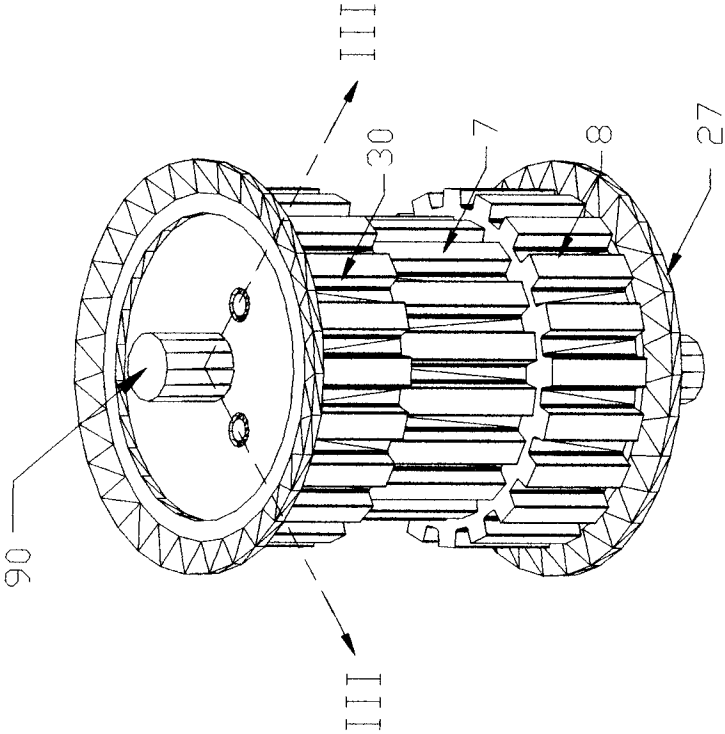
02-13



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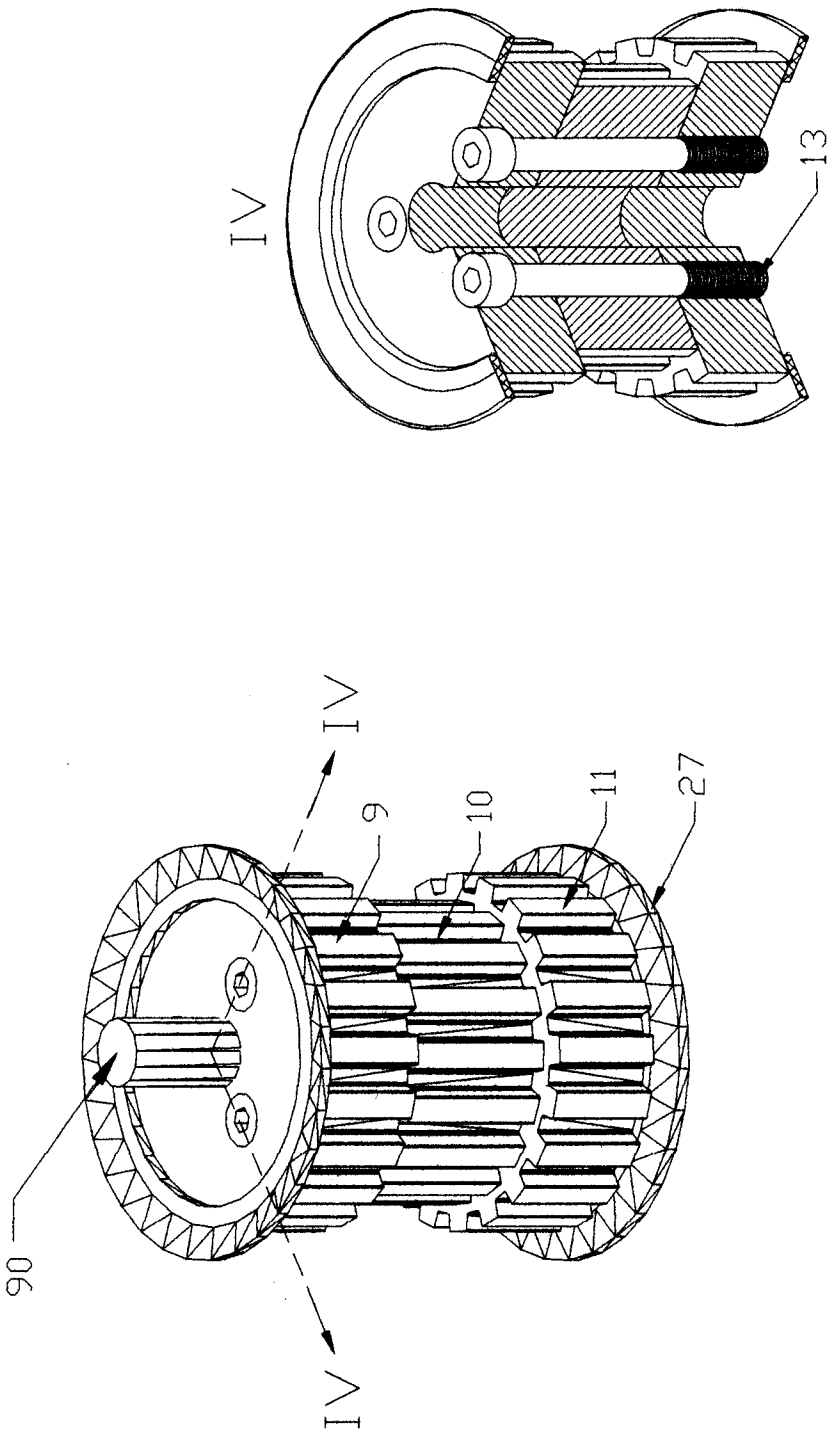
Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless
Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.
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FIG. 3
03-13



Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.
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FIG. 4 04-13 +

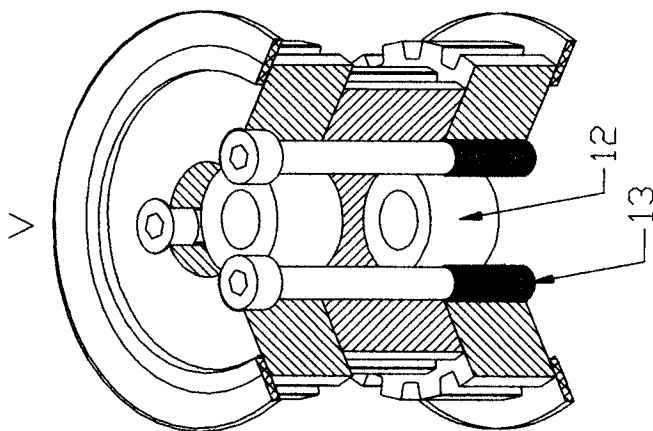
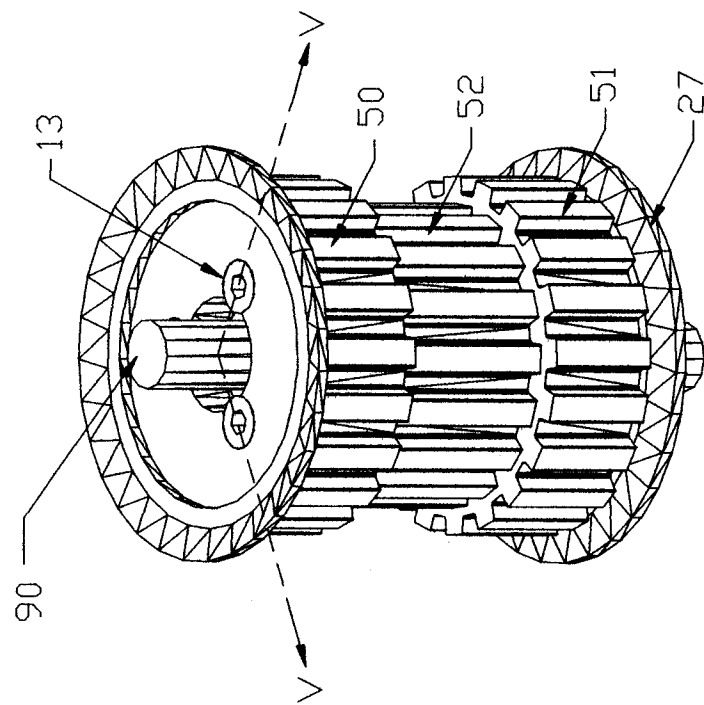


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Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.
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FIG. 5

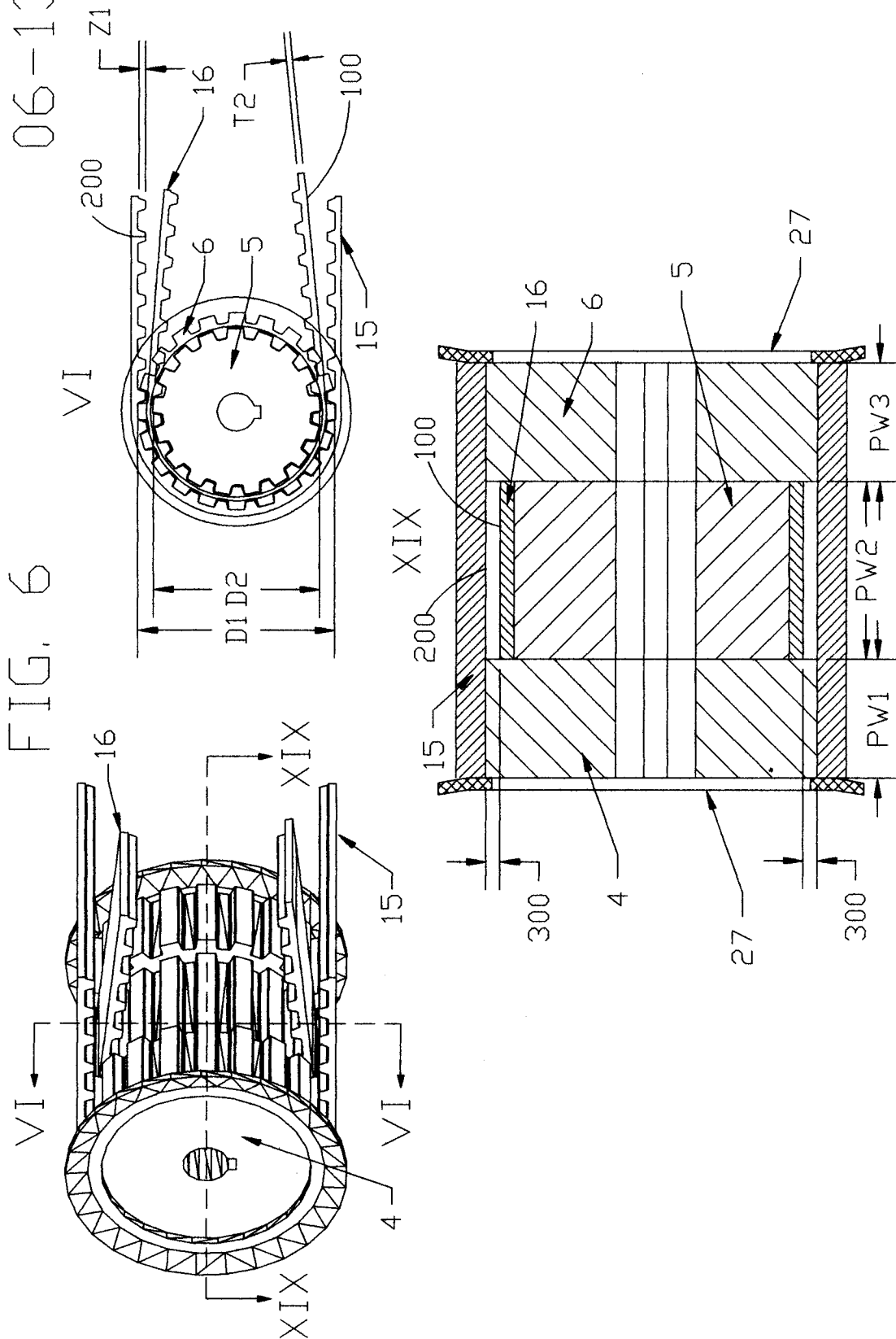
05-13



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Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.

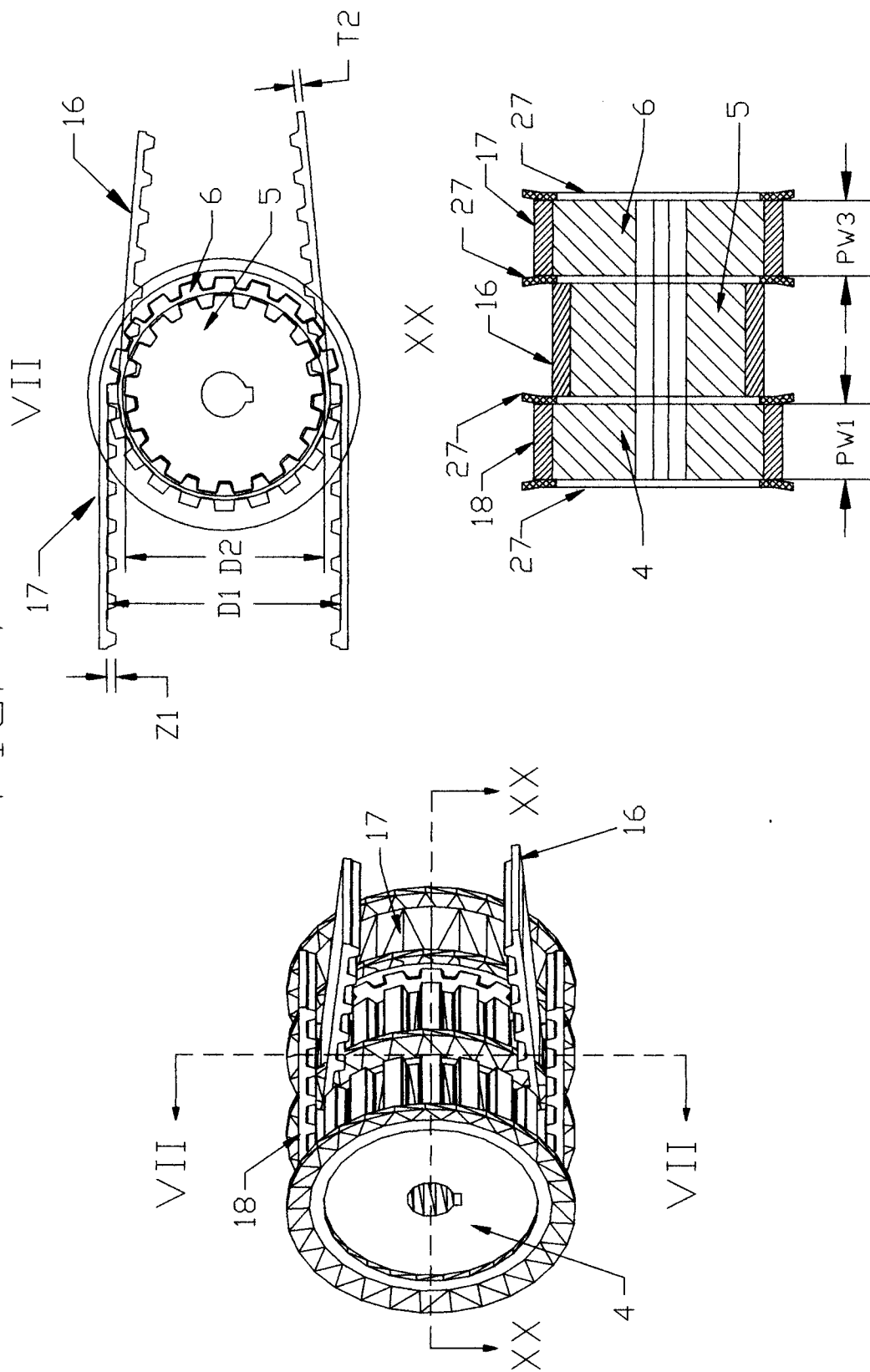
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Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.
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FIG. 7 07-13



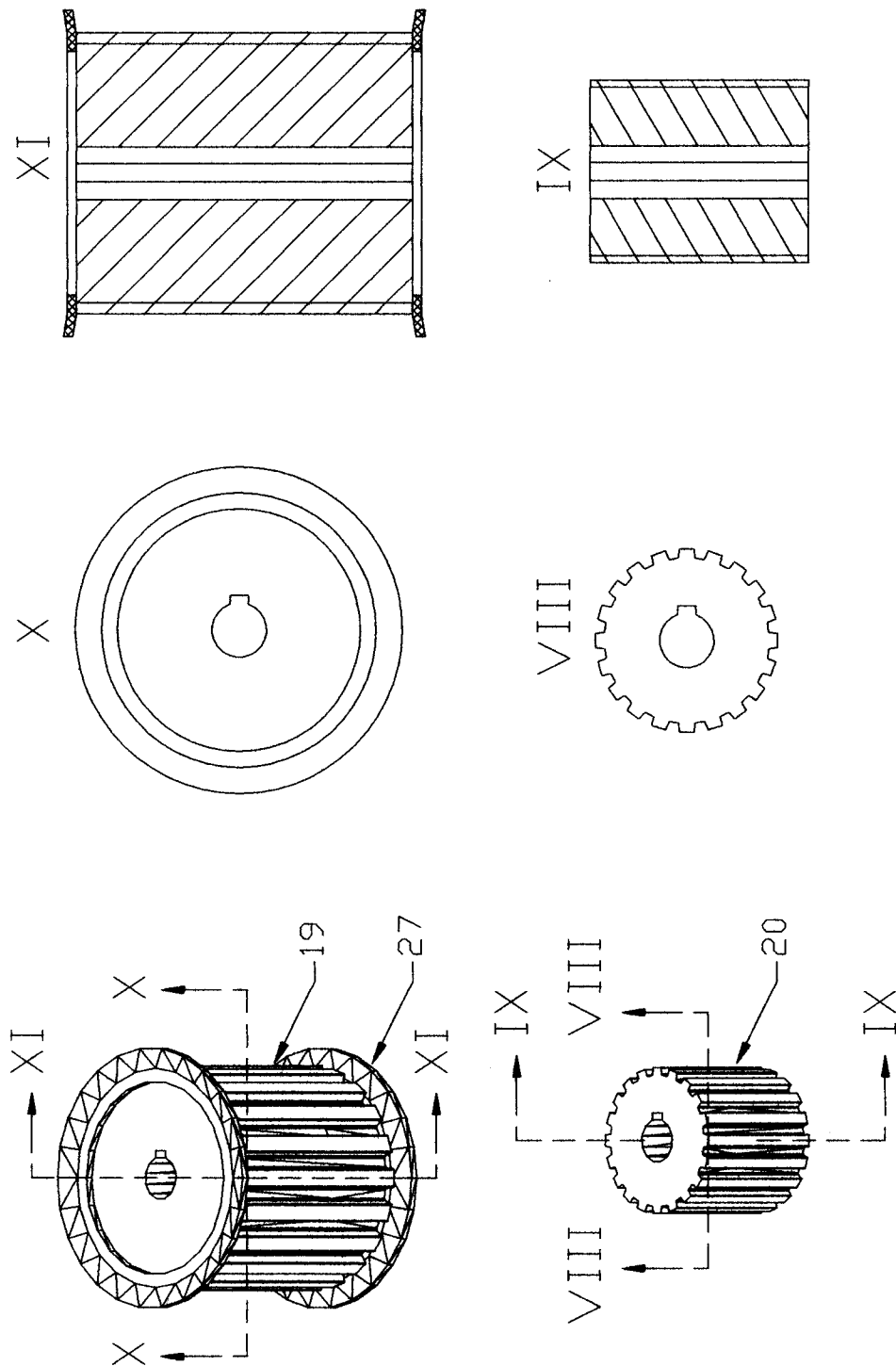
Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.

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FIG. 8

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Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.

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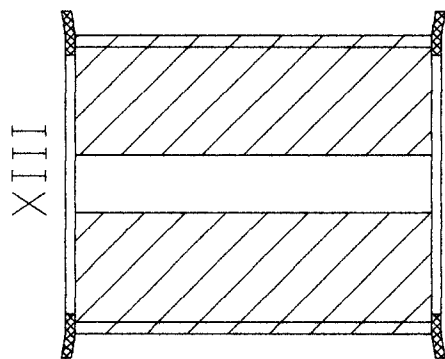
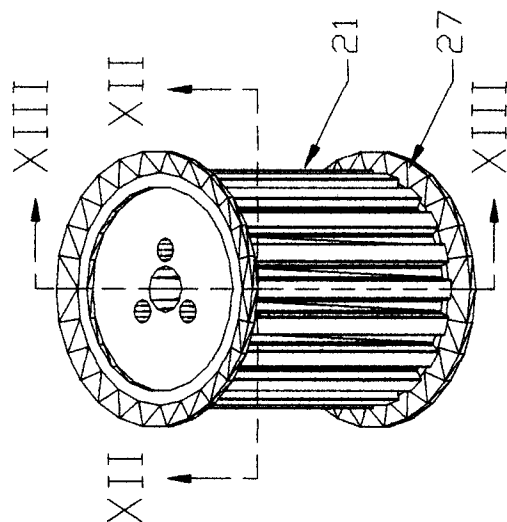
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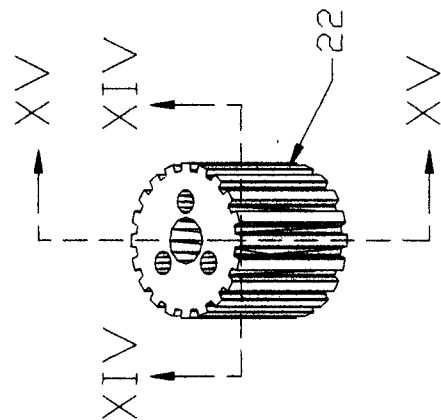
09-13

FIG. 9



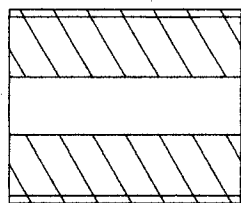
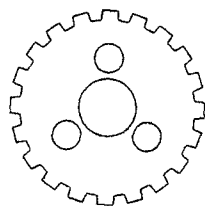
XII

XIII



XIV

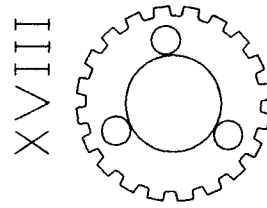
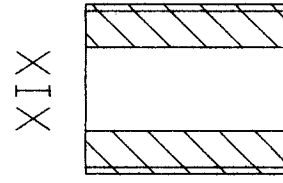
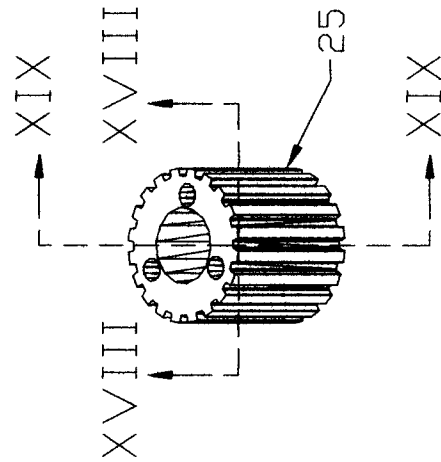
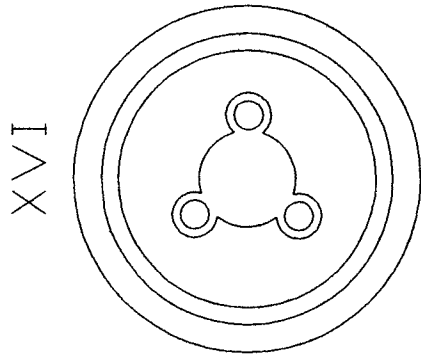
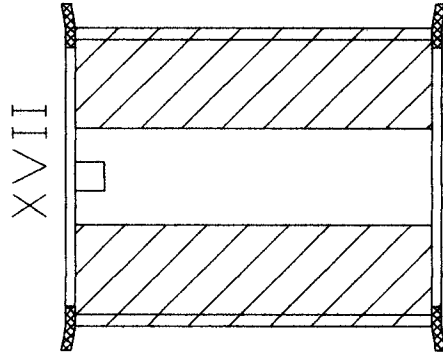
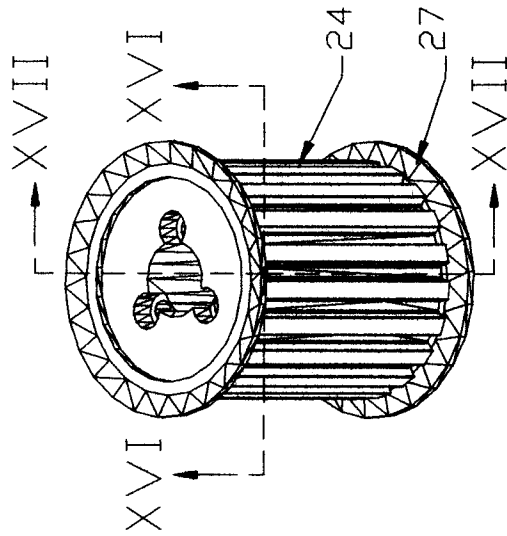
XV



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Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.
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FIG. 10
 10-13

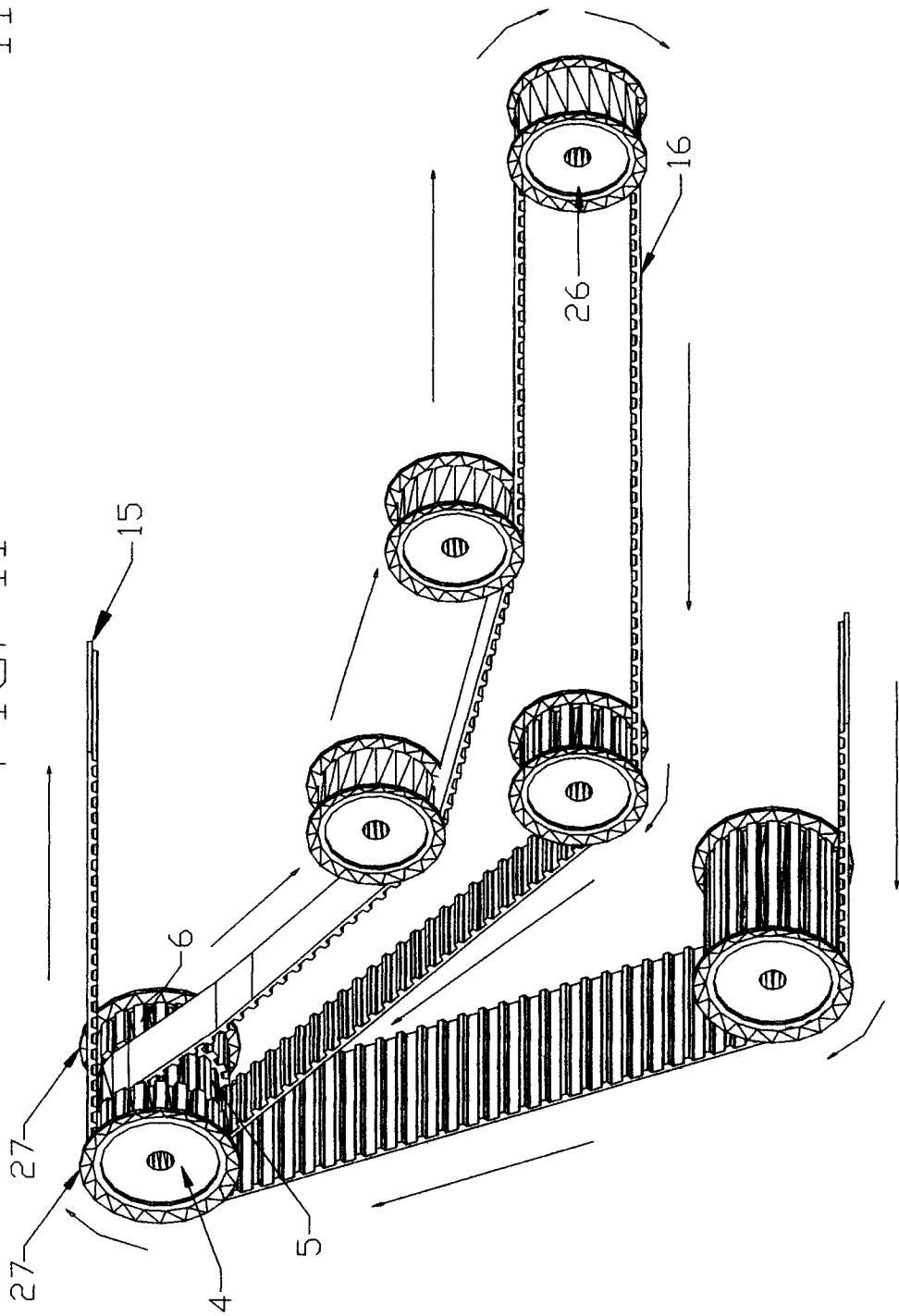


Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.

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FIG. 11

11-13



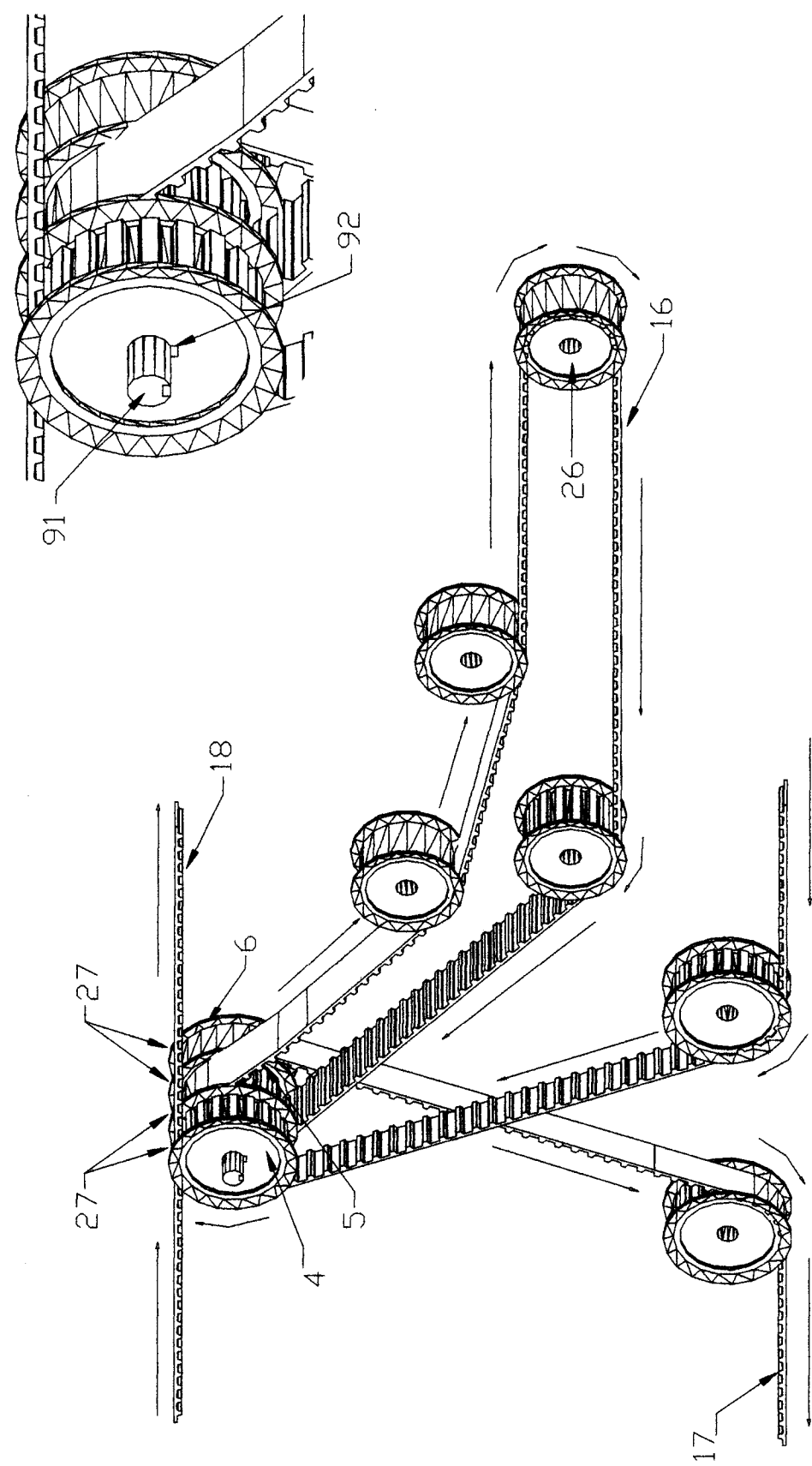
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Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.

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FIG. 12

12-13
 XXI



Three Piece Timing Pulley Assembly containing one Inner Positive Drive Hubless and Flangeless
Timing Pulley and two Outer Driven, Positive Drive, and Synchronized Timing Pulleys.

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FIG. 13

13-13 +

$$D2 = D1 - 2 (T2 + Z1)$$

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